

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 19.10.08	Job No.: SE19-646-017	ADR Yes/No: Y	ADR Date: 19.06.19	ECN #: 19- 924
Product No.: D119-646		Created By: NO	Approved By: <i>JP</i>	
Product Name: Skidtubes		Checked By: <i>JP</i>		

Reason for Change:
Product Improvement

Documents Released:

D3849 & D3901 Rev G

IF APPLICABLE: NCR: N/A PAR: N/A CAR: CAR19-319 CIR: N/A URF: 19-902

PAPERWORK UPDATE

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawing/item ID's Under Review (URF)	Y		URF STILL ACTIVE	<i>JP 15/11/13</i>
6	Update Master Document List (MDL)	N		MDL TO BE RELEASED WITH DSI 9628	
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N		FAA APPROVAL OF DWGS AT MDL RELEASE	<i>Notify 20.01.24</i>
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		<i>Completed 19.10.15</i>
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		<i>Completed 19.10.15</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		<i>Completed 19.10.15</i>
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	MG		<i>Completed 19.10.15</i>
19	Create / Update Packaging Process Plan (PPP)	Y	MG		<i>Completed 19.10.16</i>
20	Red Decals required on Packaging Process Plan (PPP)?	Y	MG		<i>Completed 19.10.16</i>
21	Update Controlled Supplier Documents (Opusise) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		<i>Completed 19.10.16</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STCs)	N			
25					

Description / Action:

RELEASE D3849 & D3901 REV G, PARTS STILL 'ON HOLD' IN PLEX

Drawings released, parts can be manufactured, no parts can be shipped until DSI is released (Expected ECN19-902 release date Oct 31st)*

ALL W/O NEED POSITIVE RECALL AT PACKAGING

D119-646-211/212 TO CHG 007

D119-646-213/214 TO CHG 008

No WIP

D119-646-241 TO CHG 006

D119-646-243 TO CHG 007

D119-646-251 TO CHG 003

D119-646-253 TO CHG 004

1-24-2020

JP

ECN Verified & Complete: *JP*

Date: *15/11/13*

Jennifer Renwick

From: Jennifer Renwick
Sent: Friday, January 24, 2020 1:30 PM
To: Linda Lacelle
Subject: RE: ECN 19-924

Hi Linda,

As discussed ECN19-924 – we have no wip for top assy – D119-646-211/-212 / -213 /-214.

Thank you,
Jen

From: Jennifer Renwick
Sent: Friday, January 24, 2020 1:10 PM
To: Linda Lacelle <llacelle@dartaero.com>; Daniel Paquette <dpaquette@dartaero.com>; David Duval <dduval@dartaero.com>
Subject: RE: ECN 19-924

Ok will do.

ECN19-841 - Reworks are not done for the wip 135 crosstubes. There were issues with the rework ops added. I believe David and Dan were talking with engineering. Do you guys have news?

Thank you,
Jen

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Friday, January 24, 2020 1:04 PM
To: Jennifer Renwick <jrenwick@dartaero.com>
Subject: FW: ECN 19-924

Do you have time to check what's in stock/wip on this one pls?

Also, are all the 135 crosstube reworks now done/updated(wip) ?

merci

From: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>
Sent: Friday, January 24, 2020 10:11 AM
To: Daniel Paquette <dpaquette@dartaero.com>; David Duval <dduval@dartaero.com>; Holly Zhao <hzhao@dartaero.com>; Jean Francois Sauve <jfsauve@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; John Chuprun <jchuprun@dartaero.com>; Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Patrick Lussier <plussier@dartaero.com>; Rachel Malone <rmalone@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>; Steven Hemmerich <shemmerich@dartaero.com>; Support

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Michele Gagnon-Donovan
Document Controller

Thank You,

Please find an updated copy of ECN 19-924. FAA approval has been obtained. Parts are no longer Under Review.

Hello,

Subject: ECN 19-924
<support@dartero.com>; Wesley Reid <Wreid@dartero.com>